

SOME PRODUCTS OF V-BAKE LINES



SOFT BISCUITS
horizontal mixer
rotary moulder
oven: cyclo, direct, convection
on wire mesh or band
autom. align feed to pack
flowpack, vertical pack



SANDWICHED BISCUITS
sandwiching machine
off line or in line
jelly or cream
autom. flowpack feed system
flowpack, vertical pack



TOPPED PRODUCTS
aligning system
topping machine (jelly, cream)
cooling tunnel
autom. align feed to pack
flowpack, vertical pack



HARD BISCUITS
horizontal mixer
sheeting line
oven: cyclo, direct, convect.
on wire mesh or band
autom. align feed to pack
flowpack



CRACKERS
horizontal, vertical mixer
sheeting laminating line
oven: direct, cyclotherm
on wire mesh
autom. align feed to pack
flowpack



PUFF PASTRY
horizontal, spiral mixer
sheeting laminat. line, cut
band oven: cyclo direct conv
autom. align feed to pack
formed plastic trays, flowpack



CUP CAKE (Muffin, Madeline)
planetary mixer
batter depositor (cup or not)
tray oven: cyclo. convection
injection: jelly, cream
autom. align feed to pack
flowpack



DEPOSITED (lady finger)
turbo mixer
flour batter sugar depositor
tray oven: cyclo. convection
autom. align feed to pack
flowpack



DEPOSITED (jaffa cake)
turbomixer, batter deposit.
band oven: cyclo convect.
jelly topper, enrober tunnel
autom. align feed to pack
formed plastic trays, flowpack



SPONGE CAKE (layer, roll)
turbo mixer
batter depositor (roller)
band oven: cyclo direct conv
cutters, overlap or roll machine
autom. align feed to pack
flowpack



EXTRUDED (wire cut)
horizontal, planetary mixer
wire cut extruder (1-2 colours)
band oven: cyclo direct conv
decorator, enrober, tunnel
pack



DEPOSITED (swirl)
horizontal, planetary mixer
swirl depositor
band oven: cyclo direct conv
decorator, enrober, tunnel
pack



DEPOSITED
horizontal, planetary mixer
batter depositor (1-2 colours)
band oven: cyclo convect.
pack



CO-EXTRUDED (fig bar)
horizontal, planetary mixer
co-extruder
band oven: cyclo convect.
autom. align feed to pack
flowpack



SMALL PIE (cup or not)
horizontal, planetary mixer
one, two rotary moulders
if cup: tray press, jelly top
band oven: cyclo convect.
autom. align feed & flowpack



CROISSANT
spiral mixer
sheeting laminat. line, cut, roll
tray oven: cyclotherm
decorator, enrober, tunnel
autom. align feed & flowpack

SOME PRODUCTS OF V-BAKE LINES



STICKS GRISSINI (laminat.)
 spiral mixer, bowl rest
 sheeting laminat. line, cut
 tray proofer
 tray oven: cyclo direct
 autom. feed to pack
 flowpack



COCTAIL STICKS (extrusion)
 spiral mixer, bowl rest
 stick extruder, co-extruder
 soda bath, salt
 wire m. oven: cyclo dir conv
 autom. feed & flowpack, vertical
 STICKS (co-extrusion,
 lamination, rotary moulder)
 BRETZEL (lamination rotary
 moulder, extrusion)



PIZZA (lamination)
 spiral mix, (bowl rest)
 sheeting laminat. line, cut
 proofer, topping table
 baked or par-baked & frozen
 stone oven: direct, cyclo
 autom. align feed & flowpack
 PIZZA (ball)
 as above, but divider,
 press on tray, tray oven



FLAT BREAD (pita lavash etc)
 spiral mixer (bowl rest)
 sheeting line, cut, proofer
 interleaving system, pack, or
 stone band oven: direct cyclo
 pack
 TORTILLA



LOAF BREAD
 spiral mixer (bowl rest)
 divider, pre proofer, roll shape
 proofer, surface cut
 wire mesh oven: cyclo
 autom. align feed to pack
 slicer, flowpack



BAGUETTE
 spiral mixer (bowl rest)
 divider, pre proofer, roll shape
 tray proofer, surface cut
 tray oven: cyclo
 autom. align feed to pack
 flowpack



TIN BREAD (dome, square)
 spiral mixer (bowl rest)
 divider, pre proofer, roll shape
 tray proofer, (tray cover)
 tray oven: cyclo
 autom. align feed to pack
 slicer, flowpack



TOAST BREAD
 same as tin bread, plus:
 seasoning cell,
 slicer, slice distributor
 wire mesh oven: cyclo
 stacker, autom. feeder, pack



BUNS BREAD (ball)
 spiral mixer (bowl rest)
 divider, pre proofer, roll shape
 seed sprinkler, tray proofer
 tray oven: cyclo
 autom. align feed to pack
 flowpack
 BUNS BREAD (lamination)
 as above, but: sheet, cut



SMALL BREAD (roll & shape)
 spiral mixer (bowl rest)
 divider, pre proofer, roll shape
 seed sprinkler, proofer, surf.cut
 stone, wire mesh oven: cyclo
 autom. align feed to pack
 flowpack



FLAT CAKE (focaccia barbari)
 spiral mix, bowl rest
 sheet cut line (no stress or star)
 seed sprinkler, two steps proofer
 tray, band oven: cyclo
 autom. align feed to pack
 flowpack (frozen or not)



PANETTONE (Italian)
 multi step mixing, bowl rest
 divider, paper cup
 proofer,
 wire mesh oven: cyclo
 special cool, pack
 PANDORO of Verona (Italian)
 similar: mould instead of cup